

HP Indigo Print Beat Guidelines



For HP Indigo Web-Fed Digital Presses - Japan



Print volume is the total number of impressions in a given time period, measured in SRA3 impressions for HP Indigo WS6X00, W72X0 and 6X00 Series Digital Presses, and in B1+ impressions for the HP Indigo 20000 Series Digital Presses.



Failure Rate happens every time the press moves from 'Printing' or 'Ready' state to 'Standby' state without the operator actively requesting it to do so. DFE failures do not count (unless they cause the press to change state). Some examples of common failures are: running out of ink, press overheating, calibration fails, sensor fails, interlock issues, and motor issues. The rate is calculated per one million impressions.



Restart rate is the number of restart processes performed by the press or the PC that runs the press (excluding DFE) per million impressions. A restart can be caused by an issue with the press itself or by an operator failing to troubleshoot an issue with the press and thus choosing to restart it instead.



Lifespan rank is calculated for HP Indigo supplies: the Blanket and the PIP. The weekly average supplies lifespan is a percentage of the HP Indigo Supplies guidelines

Measure	AMPV			Failure rate			Restart rate			Blanket Lifespan			PIP Lifespan		
	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta
HP Indigo WS6000/6r	0	250,000	25,000	200	50	15	40	10	3.0	56,000	140,000	8,400	48,000	120,000	7,200
HP Indigo WS6600	0	250,000	25,000	200	50	15	40	10	3.0	60,000	150,000	9,000	56,000	140,000	8,400
HP Indigo WS6800	0	250,000	25,000	200	50	15	40	10	3.0	60,000	150,000	9,000	56,000	140,000	8,400
HP Indigo 8000	0	625,000	62,500	200	50	15	40	10	3.0	60,000	150,000	9,000	56,000	140,000	8,400
HP Indigo W7200	0	1,000,000	100,000	120	30	9	60	15	4.5	58,000	145,000	8,700	44,000	110,000	6,600
HP Indigo W7250	0	1,000,000	100,000	120	30	9	60	15	4.5	58,000	145,000	8,700	44,000	110,000	6,600
HP Indigo 6000p	0	250,000	25,000	200	50	15	40	10	3.0	56,000	140,000	8,400	48,000	120,000	7,200
HP Indigo 6600p	0	250,000	25,000	200	50	15	40	10	3.0	60,000	150,000	9,000	56,000	140,000	8,400
HP Indigo 20000 (B1 format)	0	125,000	12,500	640	160	48	100	25	7.5	20,000	50,000	3,000	16,000	40,000	2,400

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