

# HP Indigo Print Beat Guidelines



For HP Indigo Web-Fed Digital Presses



**Print Volume** is the total number of impressions in a given time period.



**Availability** is the total percentage and time a press is available for printing and not actively involved in failure recovery or maintenance activities.



**Technical issues** is calculated as a combination of failure rate and jam rate. Failure rate happens every time the press moves from 'Printing' or 'Ready' state to 'Standby' state without the operator actively requesting it do so. It is calculated per one million impressions. Jam rate happens every time a sheet of substrate gets stuck inside the press and causes it to stop. It is calculated per million sheets.



**Restarts** is the number of restart processes performed by the press or the PC that runs the press per million impressions.



**Supplies lifespan** is calculated for HP Indigo supplies: PIP and Blanket. The average supplies lifespan is a percentage of the HP Indigo supplies guidelines.

Measure	WMPV (Average weekly print volume; clicks per week)			Failure rate (Failures per million clicks)			Restart rate (Restarts per million clicks)			Blanket Lifespan			PIP Lifespan			Availability		
	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta	No Score	Full Score	One point delta
HP Indigo WS6000/6r	0	500,000	25,000	200	50	8	40	10	1.5	56,000	140,000	4,200	48,000	120,000	3,600	50%	90%	2%
HP Indigo WS6600	0	500,000	25,000	200	50	8	40	10	1.5	60,000	150,000	4,500	56,000	140,000	4,200	50%	90%	2%
HP Indigo WS6800	0	500,000	25,000	200	50	8	40	10	1.5	60,000	150,000	4,500	56,000	140,000	4,200	50%	90%	2%
HP Indigo 8000	0	1,250,000	62,500	200	50	8	40	10	1.5	60,000	150,000	4,500	56,000	140,000	4,200	40%	80%	2%
HP Indigo W7200	0	2,000,000	100,000	120	30	5	60	15	2.3	58,000	145,000	4,350	44,000	110,000	3,300	50%	90%	2%
HP Indigo W7250	0	2,000,000	100,000	120	30	5	60	15	2.3	58,000	145,000	4,350	44,000	110,000	3,300	50%	90%	2%
HP Indigo WS6000p	0	500,000	25,000	200	50	8	40	10	1.5	56,000	140,000	4,200	48,000	120,000	3,600	50%	90%	2%
HP Indigo WS6600p	0	500,000	25,000	200	50	8	40	10	1.5	60,000	150,000	4,500	56,000	140,000	4,200	50%	90%	2%
HP Indigo 20000 (B1 format)	0	250,000	12,500	640	160	24	100	25	3.8	20,000	50,000	1,500	16,000	40,000	1,200	40%	80%	2%

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