

# HP Long Term Consumables Kit

Care Pack, Part of HP Care for HP Jet Fusion 3D 4210/4200 Printing Solutions



## Key benefits

- Maintain optimum printing performance by doing your periodic maintenance with on-hand cleaning supplies.
- Immediately access wearable parts that require periodic replacement, to minimize downtime.

## Increase your HP Jet Fusion 3D printing solution uptime

Periodic maintenance enables you to control how and when consumable parts – based on their known usage – are replaced, minimizing downtime and keeping your 3D printing equipment at peak performance. With an HP Long Term Consumables Kit, you can reduce the issues caused by regular wear-and-tear that may affect your HP Jet Fusion 3D Printing Solution.

## Service description

The HP Long Term Consumables Kit contains the consumable parts for your HP Jet Fusion 3D Printing Solution that will need replacing after extended use. It includes recommended parts based on HP's usage and consumption metrics, along with the recommended replacement schedule based on your 3D printer model and configuration. With implementation of the HP Long Term Consumables Kit, your 3D printing equipment will be fully prepared to run for an extended period of time minimizing incidents due to worn-out consumable components, thus improving your uptime.

Installing these parts provide that your 3D printing solution will continue to produce high-quality 3D parts. You will be able to immediately replace required printer parts when the 'Perform 3D Printer Maintenance' message appears on the printer's control panel display. This will help provide that the 3D printer maintains optimum performance.

Having these kits on-hand ensures that a qualified onsite operator can install the consumable parts during a pause in production, so that the 3D printing equipment will be fully prepared to run properly during production peaks.

## Kit description & contents

Each HP User Maintenance Kit covers one complete maintenance procedure per 3D printer or complementary system, containing the required wear-and-tear parts and cleaning supplies.

The HP Long Term Consumables Kit is considered a consumable item, and the cost of it is not covered under the equipment's original warranty.



## Maintenance Resources

### Maintenance kit

Name	Purpose	Part Number
Printer Initial Maintenance Kit	For periodic maintenance operations that require the replacement of printer parts	1MZ23B
Printer Yearly Maintenance Kit	For periodic maintenance operations that require the replacement of printer parts	1MZ24A
Post-Processing Maintenance Kit	For periodic maintenance operations that require the replacement of processing-station parts	1MZ25B

### Kits contents and recommended tools

NOTE: The contents of each kit may vary

#### HP Jet Fusion 3D Printer Initial Maintenance kit (1MZ23B)

Recommended buying frequency: every 100 full Print Builds

Content	Qty
Printer top-enclosure right fan filter	4
Printer top-enclosure left fan filter	2
Heating lamp	2
Fusing lamp	6
Printhead cleaning roll rubber blade	2

#### HP Jet Fusion 3D Printer Yearly Maintenance kit (1MZ24A)

Recommended buying frequency: every Year

Content	Qty
Print-zone filter	2
Build-unit material chamber filter	6
Printer e-cabinet filter	1
Printer power-box right filter	1
Printer power-box left filter	1
Top heating lamps fan filter	2
Plastic gloves	6 pairs
Mask	2
Safety goggles	2

#### HP Jet Fusion 3D Post Processing Maintenance kit (1MZ25B)

Recommended buying frequency: every 320 full Print Builds

Content	Qty
Vacuum pump filter	2
Dust extractor filter	2
E-cabinet fan filter	4
Hand air blower	1

## Long Term Consumables Kits Replenishment Components

The following standalone components can be used to replenish the initial maintenance kits.

Content	Part Number	Qty
Printer Top Enclosure Right Filters Kit	1MZ21A	2
Printer Top Enclosure Left Filters Kit	1MZ22A	1
Printer Heating Lamps Kit	1MZ26A	2
Printer Fusing Lamps Kit	1MZ27B	2
HP Jet Fusion 3D Printer Service for Printhead cleaning roll rubber blade	U9ZT3E	1
HP Jet Fusion 3D Printer Service for Print-zone filter	U9ZT4E	1
HP Jet Fusion 3D Printer and build unit Service for PowerBox filters	U9ZT5E	3
HP Jet Fusion 3D Printer Service for Top heating lamps filter	U9ZT6E	1
HP Jet Fusion 3D Printer Service for Vacuum pump filter	U9ZT7E	1
HP Jet Fusion 3D Printer Service for Dust extractor filter	U9ZT8E	2
HP Jet Fusion 3D Processing station Service for E-cabinet fan filter	U9ZT9E	4
HP Jet Fusion 3D Printer Service for Hand air blower	U9ZU0E	1

### Managing your HP Long-life Consumables Kit:

Once you have received the HP Long Term Consumables Kit, you will be requested to adhere to the following principles in order to maintain its effectiveness:

- Store the kit in a closed or secured area to avoid risk of damage or loss
- Make sure the relevant personnel can easily access the kit, when necessary
- Perform a monthly inventory check on the kit to ensure parts' availability
- Your HP-trained operator should install the HP Long Term Consumables Kit following the included maintenance procedures
- Once a kit is consumed, request the next one to ensure you're always prepared

### General provisions

- Delivery location: HP Long Term Consumables Kit are delivered to the ship-to location where your HP Jet Fusion 3D Printing Solution is installed
- Geographic coverage: This service may not be available in every location. Please contact your local HP Sales Representative or HP Channel Partner for country-specific coverage and limitations

### Ordering information

Please contact your HP Sales Representative or HP Channel Partner to help you find the best option.

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Service levels and response times for HP Care Packs may vary depending on your geographic location. Service starts on date of hardware purchase. Restrictions and limitations apply. HP services are governed by the applicable HP terms and conditions of service provided or indicated to Customer at the time of purchase. Customer may have additional statutory rights according to applicable local laws, and such rights are not in any way affected by the HP terms and conditions of service or the HP Limited Warranty provided with your HP Product.

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