

HP Long Term Consumables Kit

Care Pack, part of HP Care for HP Jet Fusion 3D 4210/4200 Printing Solutions



Service benefits

- Maintain optimum printing performance
- Help minimize downtime with immediate access to parts

Service benefits

- Includes most commonly needed consumables parts
- Fast replenishment of used parts
- Consistent production of high-quality 3D parts

Service overview

You can minimize downtime and keep your 3D printing equipment at peak performance. With the HP Long Term Consumables Kit, you can reduce issues caused by regular wear-and-tear that may impact your HP Jet Fusion 3D Printing Solution. This Kit contains the recommended parts based on HP's usage and consumption metrics and a recommended replacement schedule based on your 3D printer model and configuration—enabling improved uptime and the production of high-quality 3D parts.

Kit description and contents

Each HP Long Term Consumables Kit contains the required wear-and-tear parts and cleaning supplies, and covers one complete maintenance procedure per 3D printer or complementary system.

The HP Long Term Consumables Kit is considered a consumable item, and the cost of it is not covered under the equipment's original warranty.

An HP or HP-authorized technician can install the parts you have on hand during a pause in production to keep your 3D printing equipment running properly during production peaks.



Maintenance resources

Maintenance kit

Name	Purpose	Part number
Printer Initial Maintenance Kit	For periodic maintenance operations that require the replacement of printer parts	1MZ23B
Printer Yearly Maintenance Kit	For periodic maintenance operations that require the replacement of printer parts	1MZ24A
Post-Processing Maintenance Kit	For periodic maintenance operations that require the replacement of processing-station parts	1MZ25B

Kits contents and recommended tools

NOTE: The contents of each kit may vary

HP Jet Fusion 3D Printing Solution Initial Maintenance kit (1MZ23B)

Recommended buying frequency: every 100 full print builds

Content	Qty
Printer top-enclosure right fan filter	4
Printer top-enclosure left fan filter	2
Heating lamp	2
Fusing lamp	6
Printhead cleaning roll rubber blade	2

HP Jet Fusion 3D Printing Solution Yearly Maintenance kit (1MZ24A)

Recommended buying frequency: every year

Content	Qty
Print-zone filter	2
Build-unit material chamber filter	6
Printer e-cabinet filter	1
Printer power-box right filter	1
Printer power-box left filter	1
Top heating lamps fan filter	2
Plastic gloves	6 pairs
Mask	2
Safety goggles	2

HP Jet Fusion 3D Post-Processing Maintenance kit (1MZ25B)

Recommended buying frequency: every 320 full print builds

Content	Qty
Vacuum pump filter	2
Dust extractor filter	2
E-cabinet fan filter	4
Hand air blower	1

HP Long Term Consumables Kit replenishment components

The following standalone components can be used to replenish the initial maintenance kits.

Content	Part number	Qty
Printer Top Enclosure Right Filters Kit	1MZ21A	2
Printer Top Enclosure Left Filters Kit	1MZ22A	1
Printer Heating Lamps Kit	1MZ26A	2
Printer Fusing Lamps Kit	1MZ27B	2
HP Jet Fusion 3D Printer Service for Printhead cleaning roll rubber blade	U9ZT3E	1
HP Jet Fusion 3D Printer Service for Print-zone filter	U9ZT4E	1
HP Jet Fusion 3D Printer and Build Unit Service for PowerBox filters	U9ZT5E	3
HP Jet Fusion 3D Printer Service for Top heating lamps filter	U9ZT6E	1
HP Jet Fusion 3D Printer Service for Vacuum pump filter	U9ZT7E	1
HP Jet Fusion 3D Printer Service for Dust extractor filter	U9ZT8E	2
HP Jet Fusion 3D Processing Station Service for E-cabinet fan filter	U9ZT9E	4
HP Jet Fusion 3D Printer Service for Hand air blower	U9ZU0E	1

Managing your HP Long Term Consumables Kit:

Once you have received the HP Long Term Consumables Kit, you will be requested to adhere to the following principles in order to maintain its effectiveness:

- Store the kit in a closed or secured area to avoid risk of damage or loss
- Make sure the relevant personnel can easily access the kit, when necessary
- Perform a monthly inventory check on the kit to help ensure parts' availability
- The HP or HP-authorized technician should install the HP Long Term Consumables Kit following the included maintenance procedures
- Once a kit is consumed, request the next one to help ensure you're always prepared

General provisions

- Delivery location: The HP Long Term Consumables Kit is delivered to the ship-to location where your HP Jet Fusion 3D Printing Solution is installed
- Geographic coverage: This service may not be available in every location. Please contact your local HP sales representative or HP channel partner for country-specific coverage and limitations

Ordering information

Please contact your HP sales representative or HP channel partner to help you find the best option.

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hp.com/go/getupdated

Service levels and response times for HP Care Packs may vary depending on your geographic location. Service starts on date of hardware purchase. Restrictions and limitations apply. HP services are governed by the applicable HP terms and conditions of service provided or indicated to Customer at the time of purchase. Customer may have additional statutory rights according to applicable local laws, and such rights are not in any way affected by the HP terms and conditions of service or the HP Limited Warranty provided with your HP Product.

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